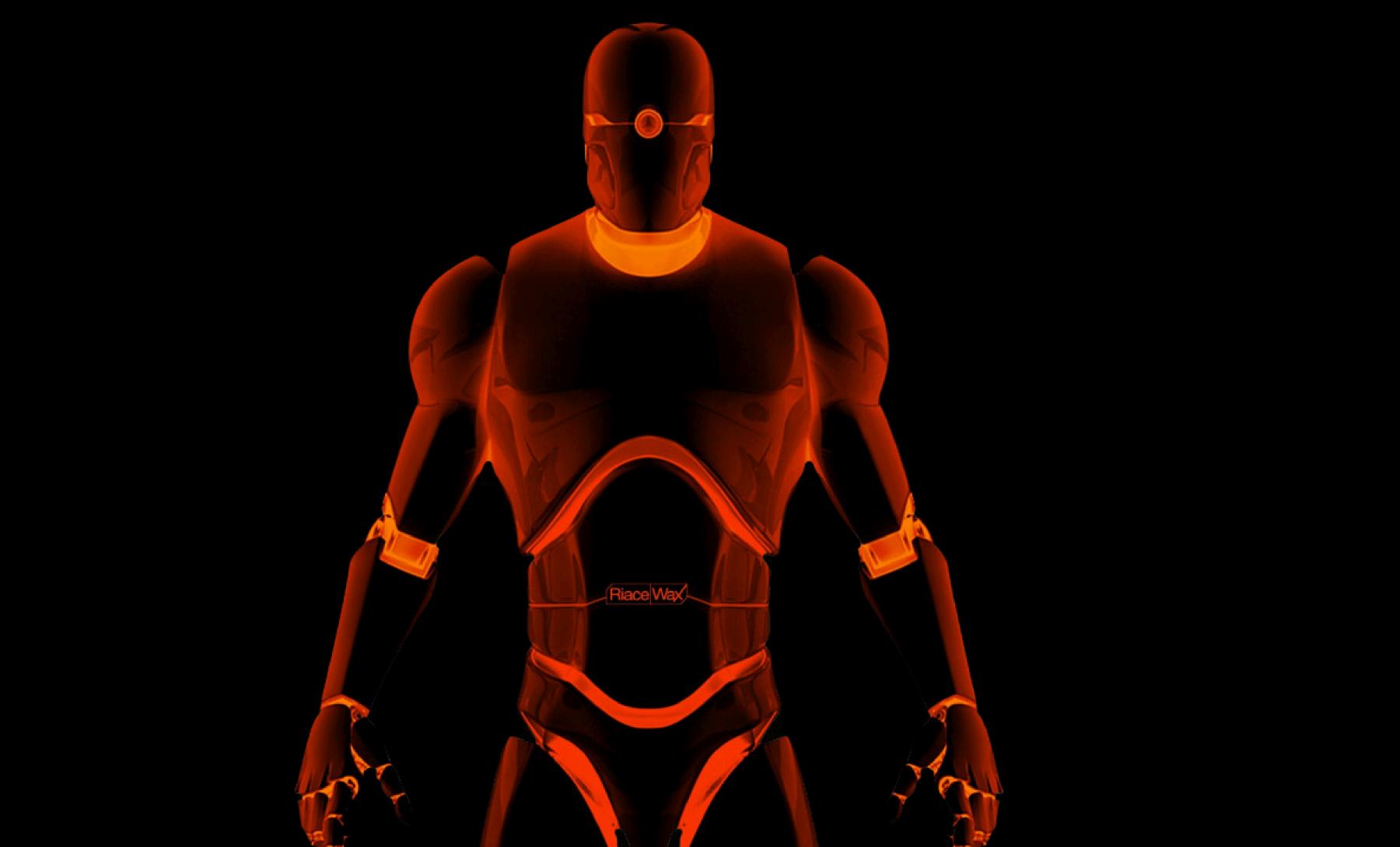
# RIACETECH OUR LINE





# INJECTOR'S FEATURES

# VACUUM-SEALED TRANSPARENT TANK

Keep under control the wax level, It removes micro bubbles and it dries.

## **INJECTION SYRINGE**

More accurate, constantly controlling temperature and pressure.

## **SELF-CENTERING CLAMP**

For molds with different thickness, more delicate, and total weight control. Now, also **Open Frame**.

## **10" ANDROID PC AND VACUUM GRAPH**

Industrial computer with Riace custom Apps. See the maximum level of vacuum in the mold.

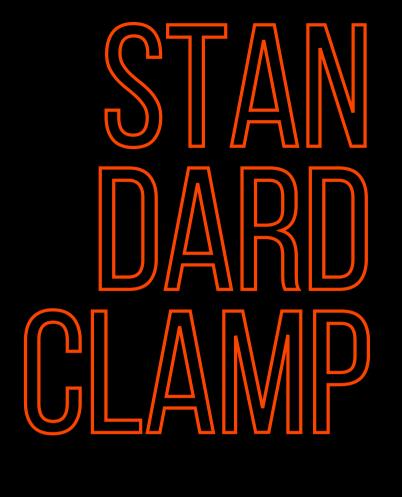
## **RFID READER**

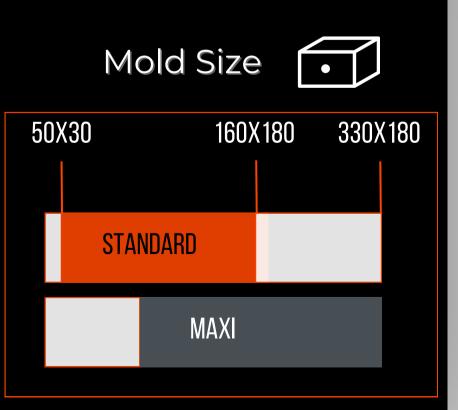
Reads and write the parameters saved in the mold.















#### WAX INJECTOR TECHNOLOGY

**BI INTUITIVE** 

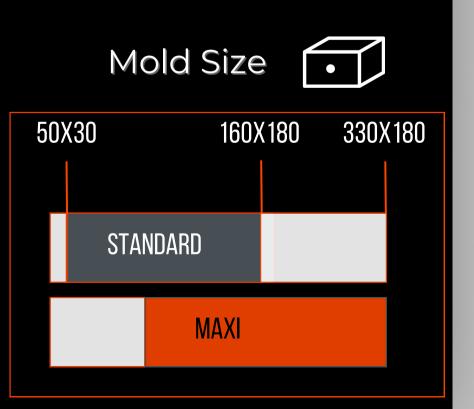
CODE 11761

#### MONO INTUITIVE CODE 11762

· 🛛 🖉 🗖

MONO VISION PC 4.0 CODE 19701

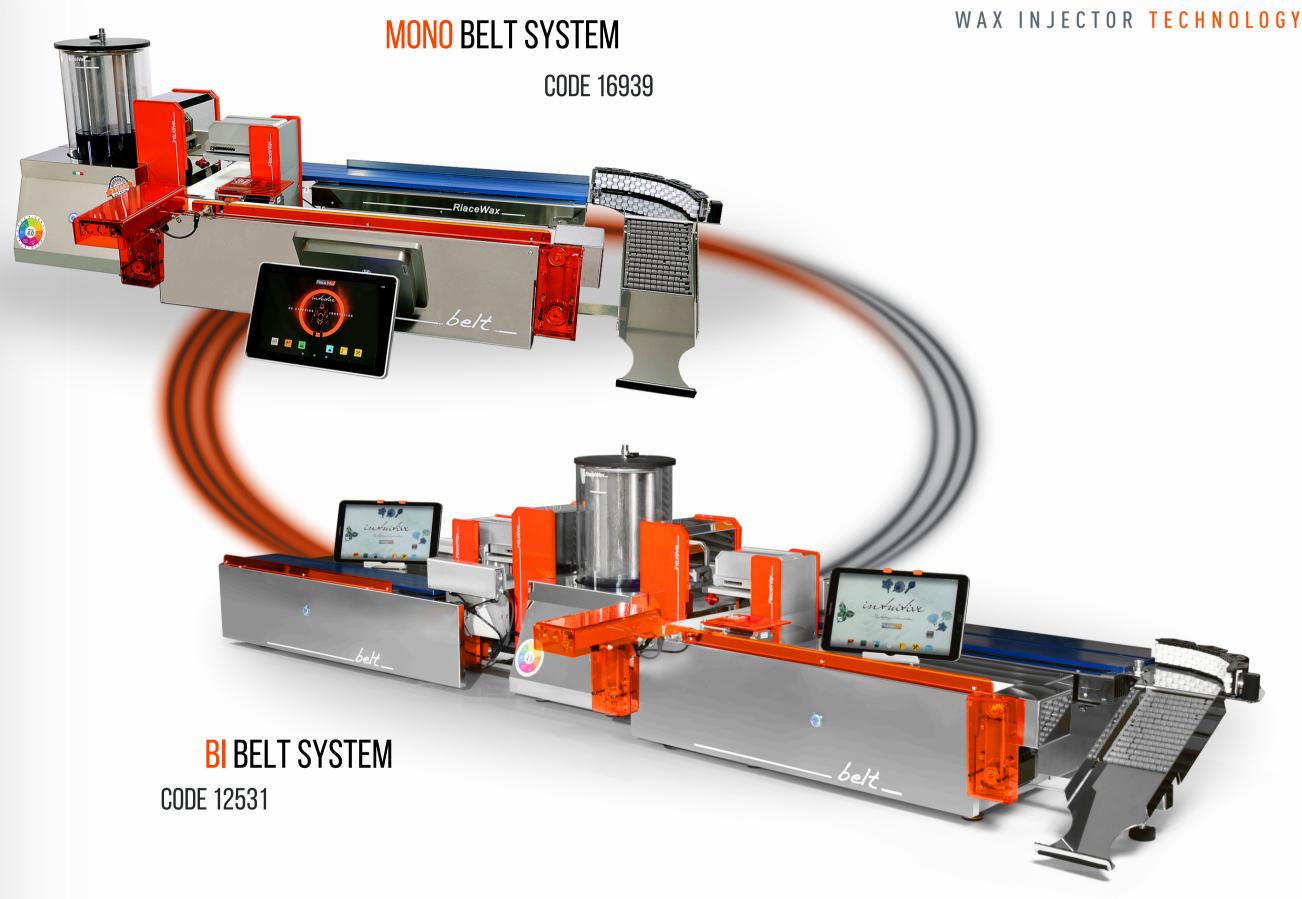


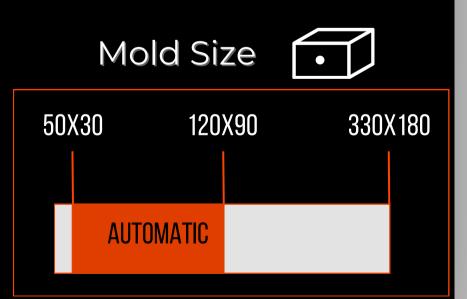














## **OUR FORMULA** Riace Wax WAX INJECTOR TECHNOLOGY **OUR PRODUCTION**

We have been producing our waxes internally for more than 10 years, using formulas and machines we have studied and designed on our own.

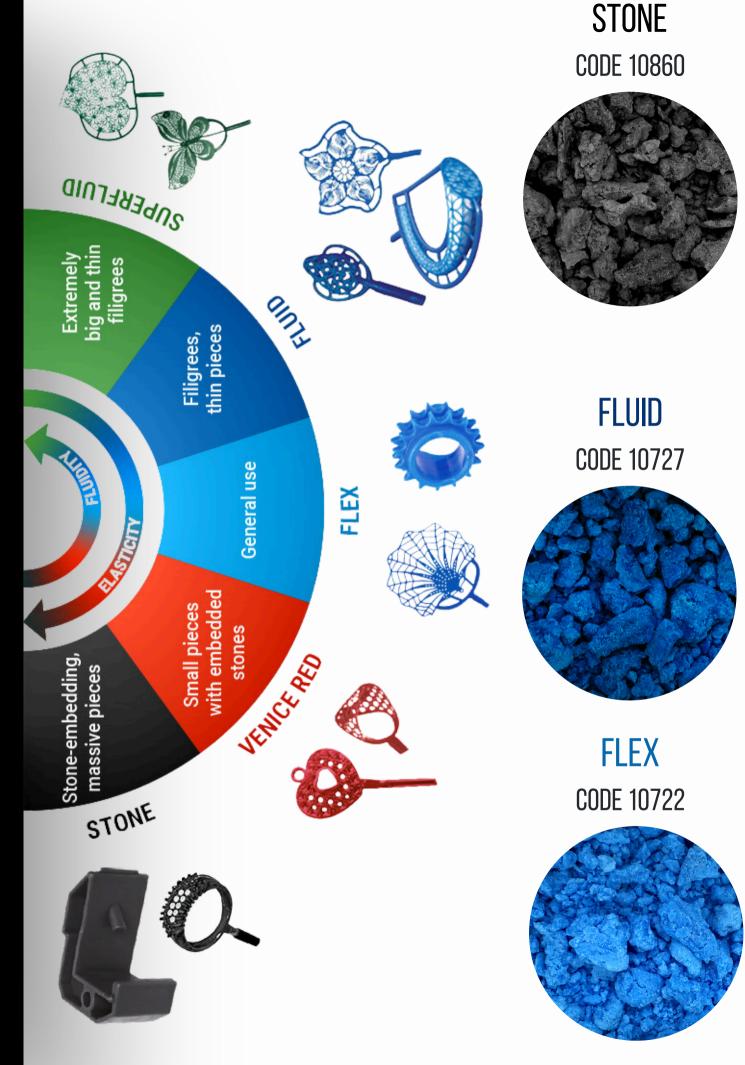
Unlike the others, our waxes are **EXTRUDED**.

After the usual mixing phase, the wax is grounded to the **HIGHEST PRESSURE** by passing through two large screws that rotate in opposite directions.

This results in a more homogeneous and richer wax, making it possible to mix products with **VERY DIFFERENT** characteristics, like water and oil, that would otherwise not fit together.



# EXTRU DED MAXES



#### USE

SUITABLE FOR MASSIVE OBJECTS Stone Setting

#### FEATURES

GOOD FLUIDITY LOW SHRINKAGE, GREAT ELASTICITY, HIGH FLEXIBILITY



VENICE

CODE 14418



### USE

Small Piece, Embedded Stones Features

COMPACT AND ELASTIC, GOOD FLUIDITY, LOW VISCOSITY

#### USE

THIN, FILIGREE OBJECTS

#### FEATURES

HIGH FLUIDITY, HIGH COOLING TIME,

PARTICULARLY SMOOTH

#### USE

THIN MOLDS AND FILIGREE, LARGE PIECES,GENERAL USE FEATURES

EXTREMELY VERSATILE, GOOD FLUIDITY, EXCELLENT FLEXIBILITY MEDIUM LEVEL SHRINKAGE, GREAT ELASTICITY.

#### SUPERFLUID

CODE 13172



USE

Thin and large filigree, Capillary designs Features

LOW VISCOSITY, FLOW AT Low Temperatures, Designs with less than 0.3 MM





CODE 17465



### **COOLING SYSTEM**

**60-CM PLATE WITH SEMICONDUCTOR STATIC CELLS AND TEMPERATURE CONTROL/DISPLAY.** 



### VACUUM PUMP

**HIGH VACUUM SYSTEM FOR HIGH DEFINITION DETAILS FOR 1 OR 2 WORKSTATIONS.** 



CUT RUBBER MOLDS OF DIFFERENT SIZE AND THICKNESS USING BOTH HANDS.



MEMORIZE ALL THE NECESSARY PARAMETERS FOR INJECTION DIRECTLY IN THE MOLD.

### **RUBBER** HOLDER

### **MICROCHIPS**





**ORANGE SILICONE** CODE 12477

HARDNESS 50-51 SHA

30°C

#### **GREEN SILICONE** CODE 10717

HARDNESS 48 <u>+</u> 1 SHA

3°08



# RESTMANAGER

CODE 16286

Create production orders and monitor their progress, check their efficiency state, manage recipes and the injector PC backups.

Keep under control the **productivity** of your injectors, monitor the use and lifetime of your molds, check the performance and health of your machines.







# CODE 16283 DATA ACQUISITION



# Take a video tour inside the factory.

